



			MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL ASI 345 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDINGS ACCORDING TO ASI 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
			TITLE: UG600D GRAB		DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE: 1:10 		
DRW BY	HK	28/11/2025	DWG No.	UG600D-65		MAT'L : REFER BOM	WEIGHT (KGS): 671.20
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				SIZE : A4		SHEETS: 2 OF 2	

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ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY